

Work Order ID 61215

Page 1

Wednesday, August 11, 2010 10:22:31 AM

Item ID: D3566-1

Accept



Setup Start



Revision ID:

Item Name: Gasket

Stop



Start Date: 8/11/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 8/25/2010 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan: MFDate: 10-8-11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
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D3566	Rev C	
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100



FLOW WATER JET

Waterjet

Memo

0.00

HB 10-8-18

FLOW CNC Waterjet

1-Cut as per Dwg D3566 Dwg Rev: C Prog Rev: C 2-
Deburr if necessary

(10)

110



QC2- Inspect parts off machine FAI/FAIB

0.00

HB 10-8-18

QC

Memo

0.00

Quality Control

120



QC8- Inspect parts - second check

0.00

8/10/08/187/10

QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130

Operation
Description

Identify as per dwg & Stock Location:

FP15

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInspec.
Stamp

Packaging

Packaging

Memo

0.00

10/8/23



140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/8/23

CL1018/23

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Picklist Print

Wednesday, August 11, 2010 10:22:31 AM

Page 1

Work Order ID: 61215



Parent Item: D3566-1



Parent Item Name: Gasket

Start Date: 8/11/2010

Required Date: 8/25/2010

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A New Issue 07-03-08 ec
IPP Rev:B Added Drain Holes 07-07-09 JLM
IPP Rev:C As per Rev C 07-09-09 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063 		Purchased		No		100	sf	222.7233	0.911	11.50737 		11.50737 <i>(810 - 8-18)</i>	

NEOPRENE SHEET 0.063

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	117.4702	
114691	117.4702	<u>114691</u>
MAT052	105.2531	
114176	105.2531	

10

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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	61215
Description: Gasket	Part Number:	D3566-1
Inspection Dwg: D3566 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>BS</u>	Audited by: <u>CD</u>	Prototype Approval: N/A
Date: 10-8-18	Date: 10/08/18	Date: N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	07.09.26	Dwg Rev updated	KJ/EC/DD	E

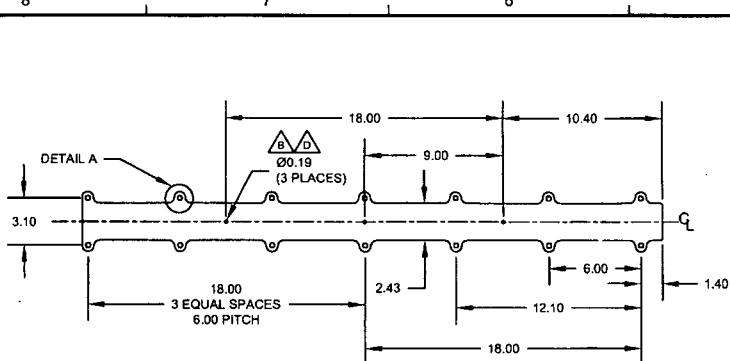
W/O:		WORK ORDER CHANGES					
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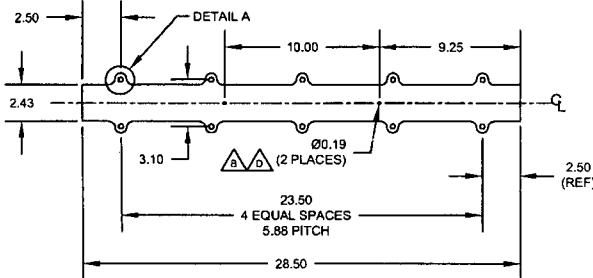
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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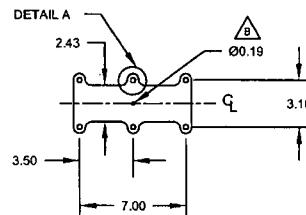
NOTE: Date & initial all entries



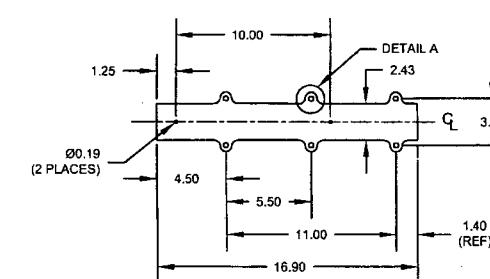
D3566-1 GASKET



D3566-7 GASKET



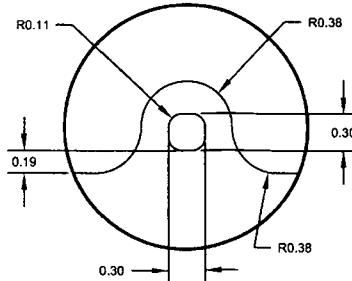
D3566-13 GASKET



D3566-15 GASKET

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET
(REF DART SPEC M-NEC)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018
- 4) UNITS: INCHES UNLESS OTHERWISE
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE TABLE IN ZONE A3
- 8) PARTS ARE SYMMETRIC ABOUT Q



DETAIL A
SCALE 1:1

WEIGHTS:
D3566-1 0.29 lbs
D3566-5 0.36 lbs
D3566-7 0.24 lbs
D3566-13 0.07 lbs
D3566-15 0.15 lbs

C	UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A;	CB	07.08.21
B	ADD DRAIN HOLES	PH	07.04.17
A	NEW ISSUE	PH	06.12.18
REV.	DESCRIPTION	BY	DATE
DESIGN	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	CB		
CHECKED	PH	DRAWING NO.	REV. C
MFG. APPR.	21	D3566	SHEET 1 OF 1
APPROVED	10	TITLE	SCALE
DE APPR.	10	GASKET	1:8
DATE	07.08.21	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE BY ANY PERSON WHICH HAS NOT BEEN GRANTED WRITTEN PERMISSION FROM DART AEROSPACE LTD	

RELEASE

07.08.04 ~~4~~

11. *Leucosia* (Leucosia) *leucostoma* (Fabricius) (Fig. 11)

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